

# ENGINE DRIVEN WELDER

## TS 500 PS/EL - BC 60Hz

- Perkins water cooled diesel engine
- Positive crankcase ventilation for less oil and dust in the radiator
- Engine shut-down protection (oil pressure/water temperature)
- Electronic regulation of welding current
- Special circuit for cellulose (pipe line) electrodes
- Low range (20-200 A) for small electrodes
- Auxiliary power (up to 16 kVA 400V) available while welding
- Ground fault interrupter protection
- Large (60 l) fuel tank for up to 15 hours operation
- Fuel level gauge with reserve indicator
- Running gear (optional)



Standard equipment											

Options on request	<ul style="list-style-type: none"> <li>● Plugs</li> <li>● Remote control TC2-TC2/50 with cable 20m</li> <li>● Welding cables K400 (20+15m, 50mm<sup>2</sup>)</li> <li>● Site tow CTL22</li> <li>● Road tow running gear CTV1</li> <li>● Earthing kit MT10</li> </ul>
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Version on request	<ul style="list-style-type: none"> <li>● Spark arrestor muffler</li> <li>● Polarity change</li> <li>● Other voltages</li> </ul>
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### Technical data

### TS 500 PS/EL-BC 60Hz

D.C. WELDING	
Current range, continuous	20 - 500 A
Open circuit voltage	70 V
Duty cycle	450 A - 60%, 400 A - 100%
A.C. GENERATION	
Three-phase generation	60 Hz, asynchronous, three-phase, self-excited, self-regulated, brushless
Single-phase generation	16 kVA / 440 V / 21 A
Single-phase generation	12 kVA / 254 V / 47.2 A
Duty cycle	6 kVA / 110 V / 54.5 A
Insulating class	100%
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ENGINE	
Type	Diesel, 4-stroke, water cooled
Output *	PERKINS 404 C-22G
Speed	23.9 kW (32.1 HP)
Displacement	1800 rpm
Cylinders	2216 cm <sup>3</sup>
Fuel consumption	4
	245 g/kWh

\* Maximum output (not overloadable) according to ISO 3046/1

### GENERAL SPECIFICATIONS

Tank capacity	60 l
Running time (at duty cycle 60%)	15 h
Protection	IP 23
Dimensions * Lxw x h (mm)	1720x980x1110
Weight *	780 kg
Noise level	94 LWA (69 dB(A) - 7 m)

\* Dimensions and weight are inclusive of all parts without wheels and towbar

Values shown are nominal values. For further information please contact the sales department.